



**armus**  
N A N O T E C H N O L O G Y

SMART, SUSTAINABLE  
NANO-FORMULATED SOLUTIONS



# HULL PRO

## APPLICATION ON BARE METAL

### SURFACE PREP, APPLICATION & CARE GUIDE

#### REQUIRED TOOLS

MICROFIBER CLOTHS

ACETONE

PAINT STRAINER

FROG TAPE - MULTI-SURFACE PAINTER'S TAPE

PAINT PADDLE / STIR STICK

PAINT TRAY

WOOSTER R017-7 SHERLOCK PAINT ROLLER FRAME - 7"

Unlike standard roller frames with expanded center frames to hold roller covers in place, the Wooster frame we recommend is perfectly parallel, with a locking mechanism that holds the roller cover in place. This allows for a more even distribution of material during application.

WEST SYSTEMS 800 - PAINT ROLLER COVERS - 7"

These rollers have a tight weave and nap, and during application, they leave less lint and particulates when coating and the foam does not delaminate from the roller. They're the best for an ultra-smooth finish.

FOAM BRUSHES

We've tried them all, and our favorite are the Sherwin Williams store-brand. When using to apply Hull Pro, they won't dissolve!

PREVAL HANDHELD 16OZ SPRAYER

We recommend this for narrow, and hard to reach areas that cannot be reached by a foam brush. It is easily loadable after mixing and Hull Pro lays out evenly without the need for additional tipping.

#### SURFACE PREP

1. Wear protective gloves & gear before applying.
2. Wipe all surfaces clean of dust & debris.
3. Clean metal completely with Xylol Xylene & microfiber cloth.
4. Allow surface to dry completely.

#### APPLICATION CONDITIONS

Surface and air temperatures must be between 41°-95°F (5°-35°C).

#### APPLICATION INSTRUCTIONS

1. Pour all of Part B into the Part A container. Completely mix Part A (Base) & Part B (Hardener) together
2. Stir well for a minimum of 1 minute. For 17oz kits and larger, we recommend using a power drill and spiral paint mixer and mixing at a low RPM in the Part A container. For smaller kits, you can mix thoroughly by hand using a paint paddle / stir stick.
3. Roll onto vessel bottom.
4. Any sections that cannot be reached by roller should be applied using a foam brush or sprayed using the Preval sprayer.
5. For a smooth high-gloss finish, tip with a foam brush within 2-3 minutes of roller application.
6. After applying to all surfaces, be sure to visually inspect all areas to correct for any sagging by tipping with a foam brush.
7. Remove tape 1 hour after application by pulling the tape downward for a sharp, clean line.
8. Allow Hull Pro to cure for 24 hours prior to moving vessel (depending on temperature and humidity).
9. Vessel immersion / launch time is 48 hours post-curing (72 hours post-application).

**NOTE: FOR SALTWATER VESSELS, LEAVE 1 INCH WHERE TRANSITION MEETS TOP OF PONTOON LOG UNCOATED TO AVOID STRESS FRACTURES. TOUCH-UPS MAY BE REQUIRED IF APPLICATOR DOES NOT FOLLOW THIS INSTRUCTION.**

#### POST-APPLICATION CARE

**Everyone's water-type will differ, as will growth rates. Contact us if you have questions. We've got you covered and we're here to help!**

- We recommend diving the vessel or power washing for cleaning every 3-6 weeks, depending on growth rate.
- Fouling can be cleaned using a microfiber cloth, plastic scraper or plastic bristle brush. Any minor growth can be scraped with a plastic putty knife or plastic scraper. For early stages of growth, simply wipe the coated hull with a microfiber cloth, whether fouling is easily visible or not.
- **Do NOT use metal tools or rough abrasive scouring pads to clean a Hull Pro-treated vessel.**